

July 8, 2025

Illinois Environmental Protection Agency
Division of Water Pollution Control
Compliance Assurance Section
2520 West Iles Avenue
Springfield, Illinois 62704

Illinois Environmental Protection Agency
Collinsville FOS
1101 Eastport Plaza Dr, Suite 100
Collinsville, Illinois 62234

**Shell Oil Products US Steam Enhanced Extraction Pretreatment System - Treated Water Analytical Data
Village of Roxana Wastewater Treatment Plant
Water Pollution Control Permit No. 2023-EE-68012
June 2025 Analytical**

To Whom It May Concern:

AECOM Technical Services, Inc. (AECOM), on behalf of Shell Oil Products US (Shell), is submitting this letter as required by Water Pollution Control Permit No. 2023-EE-68012, Special Condition 8(B). This Permit is for the pre-treatment and discharge of the steam enhanced extraction (SEE) wastewater to the Village of Roxana Wastewater Treatment Plant (WWTP). Special Condition 8(B) of the Permit requires monitoring of the system discharges and submittal of analytical results to the Illinois Environmental Protection Agency (IEPA). Wastewater treated through the pretreatment system is sampled on a weekly basis in accordance with Condition 13 of the August 22, 2022, letter from Illinois EPA, Permit Section, Division of Land Pollution Control (Log N. B-43R-CA-107).

The SEE system was winterized and sat idle during the winter months. System startup activities began in March 2025. During system operation activities in June 2025, eight (8) samples of treated wastewater discharge was analyzed. The table below summarizes the samples and corresponding results.

Sample ID	Sample Date	Benzene (mg/L)
PWYSEE-WaterEff-060325	6/3/2025	Not detected
PWYSEE-WaterEff-060525	6/5/2025	Not detected
PWYSEE-WaterEff-060925	6/9/2025	Not detected
PWYSEE-WaterEff-061225	6/12/2025	Not detected
PWYSEE-WaterEff-061725	6/17/2025	Not detected
PWYSEE-WaterEff-061925	6/19/2025	Not detected
PWYSEE-WaterEff-062425	6/24/2025	Not detected
PWYSEE-WaterEff-062625	6/26/2025	Not detected

Please contact Ms. Wendy Pennington (wendy.pennington@aecom.com; 314-452-8929) with any questions.

Sincerely,



Wendy Pennington, P.E.
Compliance Manager
AECOM



Samuel Fisher, CHMM
Task Manager
AECOM

encl: Applicable results pages from Teklab Work Orders 25060256, 25060607, 25060724, 25061138, 25061493, 25061756, 25062056, 25062291

cc: Buddy Bealer (Shell)
Scott Schmidt (Village of Roxana)
Jason Woody (Village of Roxana)
Project File

Client: AECOM Technical Services Inc.**Work Order:** 25060256**Client Project:** PWY SEE 2025 Water & Waste / 60738191-7.2.2**Report Date:** 04-Jun-25**Lab ID:** 25060256-001**Client Sample ID:** PWYSEE-WaterEff-060325**Matrix:** AQUEOUS**Collection Date:** 06/03/2025 08:45

Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/04/2025 07:36	240060
Surr: 1,2-Dichloroethane-d4	*	0	80-120		92.6	%REC	1	06/04/2025 07:36	240060
Surr: 4-Bromofluorobenzene	*	0	80-120		96.4	%REC	1	06/04/2025 07:36	240060
Surr: Dibromofluoromethane	*	0	80-120		100.0	%REC	1	06/04/2025 07:36	240060
Surr: Toluene-d8	*	0	80-120		97.3	%REC	1	06/04/2025 07:36	240060

Client: AECOM Technical Services Inc.

Work Order: 25060607

Client Project: PWY SEE 2025 Water & Waste / 60738191-7.2.2

Report Date: 06-Jun-25

Lab ID: 25060607-001

Client Sample ID: PWYSEE-WaterEff-060525

Matrix: AQUEOUS

Collection Date: 06/05/2025 15:00

Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/06/2025 09:29	240211
Surr: 1,2-Dichloroethane-d4	*	0	80-120		93.9	%REC	1	06/06/2025 09:29	240211
Surr: 4-Bromofluorobenzene	*	0	80-120		95.0	%REC	1	06/06/2025 09:29	240211
Surr: Dibromofluoromethane	*	0	80-120		102.3	%REC	1	06/06/2025 09:29	240211
Surr: Toluene-d8	*	0	80-120		99.8	%REC	1	06/06/2025 09:29	240211

Client: AECOM Technical Services Inc. Client Project: PWY SEE 2025 Water & Waste / 60738191-7.2.2 Lab ID: 25060724-001 Matrix: AQUEOUS	Work Order: 25060724 Report Date: 10-Jun-25 Client Sample ID: PWYSEE-WaterEff-060925 Collection Date: 06/09/2025 09:00
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Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/09/2025 11:36	240291
Surr: 1,2-Dichloroethane-d4	*	0	80-120		92.6	%REC	1	06/09/2025 11:36	240291
Surr: 4-Bromofluorobenzene	*	0	80-120		95.6	%REC	1	06/09/2025 11:36	240291
Surr: Dibromofluoromethane	*	0	80-120		101.5	%REC	1	06/09/2025 11:36	240291
Surr: Toluene-d8	*	0	80-120		97.8	%REC	1	06/09/2025 11:36	240291

Client: AECOM Technical Services Inc.

Work Order: 25061138

Client Project: PWY SEE 2025 Water & Waste / 60738191-7.2.2

Report Date: 13-Jun-25

Lab ID: 25061138-001

Client Sample ID: PWYSEE-WaterEff-061225

Matrix: AQUEOUS

Collection Date: 06/12/2025 09:45

Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/13/2025 10:22	240526
Surr: 1,2-Dichloroethane-d4	*	0	80-120		100.1	%REC	1	06/13/2025 10:22	240526
Surr: 4-Bromofluorobenzene	*	0	80-120		95.2	%REC	1	06/13/2025 10:22	240526
Surr: Dibromofluoromethane	*	0	80-120		103.8	%REC	1	06/13/2025 10:22	240526
Surr: Toluene-d8	*	0	80-120		97.3	%REC	1	06/13/2025 10:22	240526

Client: AECOM Technical Services Inc.

Work Order: 25061493

Client Project: PWY SEE 2025 Water & Waste / 60738191-7.2.2

Report Date: 18-Jun-25

Lab ID: 25061493-001

Client Sample ID: PWYSEE-WaterEff-061725

Matrix: AQUEOUS

Collection Date: 06/17/2025 08:05

Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/18/2025 09:23	240748
Surr: 1,2-Dichloroethane-d4	*	0	80-120		89.7	%REC	1	06/18/2025 09:23	240748
Surr: 4-Bromofluorobenzene	*	0	80-120		99.9	%REC	1	06/18/2025 09:23	240748
Surr: Dibromofluoromethane	*	0	80-120		98.5	%REC	1	06/18/2025 09:23	240748
Surr: Toluene-d8	*	0	80-120		98.5	%REC	1	06/18/2025 09:23	240748

Client: AECOM Technical Services Inc.**Work Order:** 25061756**Client Project:** PWY SEE 2025 Water & Waste / 60738191-7.2.2**Report Date:** 20-Jun-25**Lab ID:** 25061756-001**Client Sample ID:** PWYSEE-WaterEff-061925**Matrix:** AQUEOUS**Collection Date:** 06/19/2025 15:00

Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/20/2025 10:43	240868
Surr: 1,2-Dichloroethane-d4	*	0	80-120		99.1	%REC	1	06/20/2025 10:43	240868
Surr: 4-Bromofluorobenzene	*	0	80-120		100.1	%REC	1	06/20/2025 10:43	240868
Surr: Dibromofluoromethane	*	0	80-120		98.1	%REC	1	06/20/2025 10:43	240868
Surr: Toluene-d8	*	0	80-120		99.5	%REC	1	06/20/2025 10:43	240868

Client: AECOM Technical Services Inc.

Work Order: 25062056

Client Project: PWY SEE 2025 Water & Waste / 60738191-7.2.2

Report Date: 25-Jun-25

Lab ID: 25062056-001

Client Sample ID: PWYSEE-WaterEff-062425

Matrix: AQUEOUS

Collection Date: 06/24/2025 08:20

Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/25/2025 09:49	241060
Surr: 1,2-Dichloroethane-d4	*	0	80-120		110.0	%REC	1	06/25/2025 09:49	241060
Surr: 4-Bromofluorobenzene	*	0	80-120		97.4	%REC	1	06/25/2025 09:49	241060
Surr: Dibromofluoromethane	*	0	80-120		103.5	%REC	1	06/25/2025 09:49	241060
Surr: Toluene-d8	*	0	80-120		105.6	%REC	1	06/25/2025 09:49	241060

Client: AECOM Technical Services Inc.

Work Order: 25062291

Client Project: PWY SEE 2025 Water & Waste / 60738191-7.2.2

Report Date: 27-Jun-25

Lab ID: 25062291-001

Client Sample ID: PWYSEE-WaterEff-062625

Matrix: AQUEOUS

Collection Date: 06/26/2025 08:05

Analyses	Certification	MDL	RL	Qual	Result	Units	DF	Date Analyzed	Batch
SW-846 5030B, 8260B, VOLATILE ORGANIC COMPOUNDS BY GC/MS									
Benzene	NELAP	0.1	0.5		ND	µg/L	1	06/27/2025 08:09	241185
Surr: 1,2-Dichloroethane-d4	*	0	80-120		99.5	%REC	1	06/27/2025 08:09	241185
Surr: 4-Bromofluorobenzene	*	0	80-120		96.5	%REC	1	06/27/2025 08:09	241185
Surr: Dibromofluoromethane	*	0	80-120		102.4	%REC	1	06/27/2025 08:09	241185
Surr: Toluene-d8	*	0	80-120		99.3	%REC	1	06/27/2025 08:09	241185